

# Work Order ID 61051

August 4, 2010 1:09:39 PM



Page 1

Item ID:	D2813	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Washer					
Start Date:	04/08/2010	Start Qty:	40.00			
Required Date:	18/08/2010	Req'd Qty:	40.00			
Reference:	<i>10-08-04</i>					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool # - Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>							
D2813	Rev A							
100	Hardinge CNC LATHE SMALL	0.00						
	Hardinge							
	Memo	0.00						
Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA637 & DWG D2813, <input type="checkbox"/> FOLIO REV: <input type="checkbox"/> DWG REV: <input type="checkbox"/> 2-DEBURR AS REQUIRED							
	<i>SA 10/08/10</i>							
110	QC2- Inspect parts off machine FAI/FAIB	0.00						
	QC							
	Memo	0.00						
Quality Control								
	<i>SA 10/08/10</i>							
120	QC8- Inspect parts - second check	0.00						
	QC							
	Memo	0.00						
Quality Control								
	<i>B.A 10/08/11</i>							

**Work Order ID 61051**

August 4, 2010 1:09:39 PM



Page 2

Item ID: D2813

Accept



Setup Start



Revision ID:

Stop



Item Name: Washer

Start Date: 04/08/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 18/08/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: 23

0.00



Packaging

Memo

0.00

Packaging

10/8/12 402 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/13 MF  
10-8-12

# Picklist Print

August 4, 2010 1:09:38 PM

Page 1

Work Order ID: 61051



Parent Item: D2813

Parent Item Name: Washer

Start Date: 04/08/2010

Required Date: 18/08/2010

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:C Now Turned 06-02-24 JLM  
IPP Rev:B 00.11.16 Changed material EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR2.000		Purchased	No			100	f	21.0000	0.016	0.673684			

DELRIN ROUND BAR 2.00"

Location

Loc Qty

Loc Code

MAT050

21

104930

21

67 24 SA 10/08/20

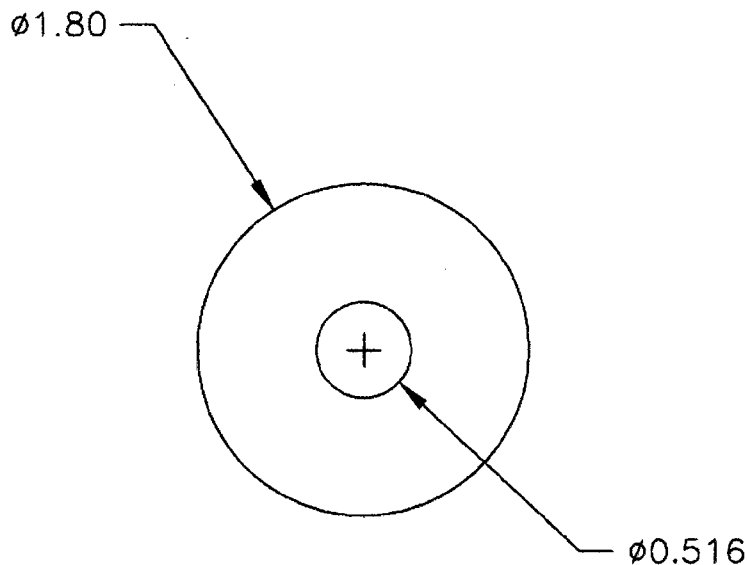




DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER	SCALE 1:1
A	00.11.03	NEW ISSUE	

RELEASED  
00.11.13 #

w/o 61051



MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED  
THIS PART CAN BE MADE FROM D2551

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